



ÉMI-TÜV

WELDING CERTIFICATE

in accordance with EN 1090-1, table B.1.

This welding certificate is valid in connection with the „CERTIFICATE, conformity of the factory production control”, Registration No./date: 1417-CPR-ÉMI-TÜV-IBHT-0072-1-2016/2020-01-06

Manufacturer	Halvorsen Motech Acélszerkezet- és Gépgyártó Kft. H-9246 Mosonudvar, Bereki út 1.
Essential manufacturing facility	Halvorsen Motech Acélszerkezet- és Gépgyártó Kft. H-9246 Mosonudvar, Bereki út 1.
Technical specifications	EN 1090-2:2018
Execution classes	up to EXC3 according to EN 1090-2 up to EXC2 according to EN 1090-3
Welding processes (Reference no. acc. to EN ISO 4063)	135 - MAG welding with solid wire electrode 136 - MAG welding with flux cored electrode
Parent material (Grade/Standard)	S235, S275, S355 / EN 10025-2 1.4404 / EN 10088-2 (8.1 / CR ISO 15608) 1.4462 / EN 10088-2 (10.1 / CR ISO 15608) M.Gr. 22 and 23 / CR ISO 15608
Responsible welding coordinator (name, qualification)	Terdik, Gábor, IWE
Substitute (name, qualification)	Sárasi, Károly, material tester adequate professional practice
Confirmation	All provisions concerning welding as described in the above mentioned technical specifications were applied.
Begin of validity	2014-12-08
Next surveillance date	2022-12-08 Upon successful completion of the next continuous surveillance, a new certificate will be issued.
Period of validity	This certificate remains valid as long as the conditions laid down in the above mentioned technical specification in reference or the manufacturing conditions in the factory itself are not modified significantly.
Remarks	Other welding processes on the back.

Registrations No.: 1417-CPR-ÉMI-TÜV-IBHT-0072-2-2016

Szentendre, 2020-01-06



Wiegand

Wiegand, Krisztina
head of department

Welding processes

(Reference no. acc. to EN ISO 4063)

131 - MIG welding with solid wire electrode

141 - TIG welding with solid filler material (wire/rod)

111 - Manual metal arc welding

121 - Submerged arc welding with solid wire electrode

783 - Drawn arc stud welding with ceramic ferrule or shielding gas